NE4501 D

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION
14330 Kinsman Road, Burton, OH 44021

NON-EMERGENCY TELEPHONE : Product Stewardship (440)-834-4644
Emergency telephone number : **CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).**

Product name : NE4501 D
Product code : EL00017977
Chemical Name : Mixture
CAS-No. : Mixture
Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

Components	CAS-No.	Weight %
Extracts, petroleum, heavy paraffinic distillate solvent	64742-04-7	5 - 10
ETU	96-45-7	0.1 - 1
Carbon black	1333-86-4	1 - 5
Magnesium oxide	1309-48-4	1 - 5
Zinc oxide	1314-13-2	1 - 5
Petroleum distillates, hydrotreated heavy naphthenic	64742-52-5	5 - 10
Silica, amorphous	7631-86-9	5 - 10
Quartz	14808-60-7	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Ingestion, Skin contact

Acute exposure

Inhalation : Resin particles, like other inert materials, can be mechanically irritating.

Ingestion	:	May be harmful if swallowed.
Eyes	:	Resin particles, like other inert materials, are mechanically irritating to eyes.
Skin	:	Experience shows no unusual dermatitis hazard from routine handling.

Chronic exposure : Refer to Section 11 for Toxicological Information.

Medical Conditions Aggravated by Exposure: : None known.

4. FIRST AID MEASURES

Inhalation	:	Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	:	Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	:	Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

5. FIRE-FIGHTING MEASURES

Flash point	:	Not applicable
Flammable Limits		
Upper explosion limit	:	Not applicable
Lower explosion limit	:	Not applicable
Autoignition temperature	:	Not relevant
Suitable extinguishing media	:	Water spray, dry powder, foam, carbon dioxide (CO2).
Special Fire Fighting Procedures	:	Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	:	None

6. ACCIDENTAL RELEASE MEASURES

Personal precautions	:	Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	:	Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	:	Clean up promptly by sweeping or vacuum. Package all material in

plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

7. HANDLING AND STORAGE

Handling	:	Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Respiratory protection	:	No personal respiratory protective equipment normally required when handling the product itself. See "Engineering Measures" section below for precautions to be taken when heating or processing this material.
Eye/Face Protection	:	Safety glasses with side-shields.
Hand protection	:	Protective gloves.
Skin and body protection	:	Long sleeved clothing.
Additional Protective Measures	:	Safety shoes.
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Adequate ventilation and/or appropriate respiratory protection may also be necessary to minimize employee exposure to processing vapors.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Carbon black	3.5 mg/m3	Time Weighted Average (TWA):	Total dust. as carbon black	ACGIH
Carbon black	3.5 mg/m3	PEL:	Total dust. as carbon black	OSHA Z1
Magnesium oxide	15 mg/m3	PEL:	Total particulate.	OSHA Z1
Petroleum distillates, hydrotreated heavy naphthenic	500 ppm 2,000 mg/m3	PEL:	Vapor.	OSHA Z1
Quartz	0.05 mg/m3	Time Weighted Average (TWA):	Respirable dust.	ACGIH
Quartz	0.1 mg/m3	PEL:	Respirable dust.	OSHA
	0.3 mg/m3	PEL:	Total dust.	OSHA
Silica, amorphous	20 mppcf	PEL:	Total dust.	OSHA
Silica, amorphous	20 mppcf	PEL:	Total dust.	Z3
Zinc oxide	10 mg/m3	Time Weighted Average (TWA):	Total dust. as Zn	ACGIH
	5 mg/m3	PEL:	Respirable dust. as Zn	OSHA Z1
	15 mg/m3	PEL:	Total dust. as Zn	OSHA Z1
Zinc oxide	5 mg/m3	Time Weighted Average (TWA):	Fume.	MX OEL
	10 mg/m3	Time Weighted Average (TWA):	Dust.	MX OEL
	10 mg/m3	Short Term Exposure Limit (STEL):	Fume.	MX OEL

9. PHYSICAL AND CHEMICAL PROPERTIES

Form	:	Solid	Evaporation rate	:	Not applicable.
Appearance	:	Pellets, slabs, sheets	Specific Gravity	:	Not determined
Color	:	BLACK	Bulk density	:	Not established
Odor	:	Characteristic rubber odor	Vapor pressure	:	Not applicable
Melting point/range	:	Not determined	Vapor density	:	Not applicable
Boiling Point:	:	Not applicable	pH	:	Not applicable
Water solubility	:	Insoluble			

10. STABILITY AND REACTIVITY

Stability : Stable.

Hazardous Polymerization : Will not occur.

Conditions to avoid : Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.

Incompatible Materials : Incompatible with strong acids and oxidizing agents.

Hazardous decomposition products : Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview
This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
96-45-7	ETU	Systemic effects	Liver, reproductive system.
1333-86-4	Carbon black	Systemic effects	Eyes, Respiratory system.
1309-48-4	Magnesium oxide	Systemic effects	Eyes, Respiratory system.
		Irritant	Eyes, Skin, Respiratory system.
1314-13-2	Zinc oxide	Systemic effects	Respiratory system.
64742-52-5	Petroleum distillates, hydrotreated heavy naphthenic	Irritant	Eyes, Skin.
7631-86-9	Silica, amorphous	Irritant	Eyes, Respiratory system.
14808-60-7	Quartz	Systemic effects	Eyes, Respiratory system.

LC50 / LD50
This product contains the following components which in their pure form have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
96-45-7	ETU	Oral LD50	1,832 mg/kg	rat
1333-86-4	Carbon black	Oral LD50 Dermal LD50	> 15,400 mg/kg > 3 gm/kg	rat rabbit
1309-48-4	Magnesium oxide	Oral LD50	810 mg/kg	mouse
1314-13-2	Zinc oxide	LC50 Oral LD50	2500 mg/m3 7,950 mg/kg	mouse mouse

Carcinogenicity:
This product contains the following components which in their pure form have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
96-45-7	ETU	no	2B	2
1333-86-4	Carbon black	no	2B	no
14808-60-7	Quartz	no	1	1

IARC Carcinogen Classifications:
1 - The component is carcinogenic to humans.
2A - The component is probably carcinogenic to humans.
2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:
1 - The component is known to be a human carcinogen.
2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:
Carbon black 1333-86-4 Carcinogenicity: Many inhalation toxicologists believe that the tumor response observed in the referenced rat studies is species specific and does not correlate to human exposure. However, the IARC evaluation in Monograph Volume 65, issued in April 1996 concluded that, "There is sufficient evidence in experimental animals for the carcinogenicity of carbon black". Based on this evaluation, along with their evaluation of inadequate evidence of carcinogenicity in humans, IARC's overall evaluation is that "Carbon Black is possibly carcinogenic to humans (Group 2B). Carbon Black has not been listed as a carcinogen by the National Toxicology Program (NTP) or the Occupational Safety and Health Administration (OSHA). The National Institute of Occupational Safety and Health (NIOSH) criteria document on carbon black recommends that only carbon black with PAH (polynuclear aromatic hydrocarbon) levels greater than 0.1% be considered suspect carcinogens.

Additional Health Hazard Information:
Quartz 14808-60-7 This material in its free releasable form may cause respiratory tract irritation, and possibly silicosis which is a scarring of the lungs.

12. ECOLOGICAL INFORMATION

Persistence and degradability	:	Not readily biodegradable.
Environmental Toxicity	:	Chemicals are not readily available as they are bound within the matrix of the polymer.
Bioaccumulation Potential	:	Chemicals are not readily available as they are bound within the matrix of the polymer.
Additional advice	:	Not applicable

13. DISPOSAL CONSIDERATIONS

Product	:	Where possible, recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	:	Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

14. TRANSPORT INFORMATION

U.S. DOT Classification	:	Refer to specific regulation.
ICAO/IATA	:	Refer to specific regulation.
IMO / IMDG	:	Refer to specific regulation.

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Classified as hazardous based on components.

TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Chemical Name	CAS-No.	% in Product	RQ for component	RQ for Mixture/Product
ETU	96-45-7	0.1884	010 lbs	5,308 LB

California Proposition 65 : WARNING! This product contains a chemical known to the State of California to cause cancer., WARNING! This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

SARA Title III Section 302 Extremely Hazardous Substance

Not applicable

SARA Title III Section 313 Toxic Chemicals:

Chemical Name	CAS-No.	Weight %
ZINC COMPOUNDS	1314-13-2	01.87
ETHYLENE THIOUREA	96-45-7	00.18

Canadian Regulations:

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.
1333-86-4
1309-48-4
14808-60-7
7631-86-9

14807-96-6
1314-13-2
96-45-7

DSL : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

Australia AICS : Listed.

China IECS : Listed.

Europe EINECS : Not determined.

Japan ENCS : Not determined.

Korea KECI : Not determined.

Philippines PICCS : Listed.

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.